

# Work Order ID 53338

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Item ID: D412-760-015

Accept



Setup Start



Revision ID: D

Item Name: Cabin Floor Protector

Stop



Start Date: 10/30/09 Start Qty: 1.00



Cust Item ID:

Required Date: 11/06/09 Req'd Qty: 1.00



Customer:

Reference: Return 2009 / RA109100

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: 05/10/30 Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	D								

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original B44922 @ CHG001  
Floors complete & good condition. Will need new hardware though....)

1 05/10/30

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pick new hardware for kit.

09/11/15 New labels & paerwork are required @ CHG001 as panels are Rev.A

09/11/15 sp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

05/10/30

09/11/15 BG

09/11/15

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Item ID: D412-760-015

Accept



Setup Start



Revision ID: D

Stop



Item Name: Cabin Floor Protector

Start Date: 10/30/09 Start Qty: 1.00



Cust Item ID:

Required Date: 11/06/09 Req'd Qty: 1.00



Customer:

Reference: Return 2009 / RA109100

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

New B

0.00

Packaging

9/11/05

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/17

MK

09-11-16

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Work Order ID: 53338



Parent Item: D412-760-015RevB



Parent Item Name: Cabin Floor Protector

Start Date: 10/30/09

Required Date: 11/06/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10  Washer		Purchased	No			110	Each	1,688.000	28.0000			

9/16/4 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

1688

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

965

112369

332

2850

AN960JD416



Washer

Purchased

No

110

Each

4,591.000 12.0000

9/16/4 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

4591

108161

519

110523

340

111279

101

111916

482

112314

3149

16941

0

12 X SP

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Work Order ID: 53338

Parent Item: D412-760-015RevB

Parent Item Name: Cabin Floor Protector

Comments:

Start Date: 10/30/09

Required Date: 11/06/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3580-1RevB

Manufactured

No

110

Each

149.0000

6.0000



Joggle Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

149

48399

149

D3628-1RevB

Manufactured

No

110

Each

198.0000

14.0000



Cupped Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

198

48602

198

D3628-3RevB

Manufactured

No

110

Each

496.0000

6.0000



Cupped Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

496

32924

2

43031

494

9/11/4 SP

B40652 SP

9/11/4 SP

1450

9/11/4 SP

(12)

6250

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Work Order ID: 53338

Parent Item: D412-760-015RevB

Parent Item Name: Cabin Floor Protector


Comments:

Start Date: 10/30/09

Required Date: 11/06/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S100  FLAT HEAD SCREW		Purchased	No			110	Each	217.0000	6.0000		9/11/4	SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	217	
107178	6	
108701	11	
111758	100	
112475	100	

MS24694-S54

Purchased

No

110

Each

79.0000

14.0000

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	79	
112243	79	

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# REFERENCE ONLY

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IIN-D412-760

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## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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Date: 09.09.01

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